

CATALOG GUIDE

‣ Contents	1.1 - 1.8
‣ Sales Policy	1.9 - 1.16
‣ Literature	1.17 - 1.19
‣ Samples	1.20 - 1.21
‣ Installation DVDs	1.22

MONTAGE®

RESIDENTIAL ORNAMENTAL STEEL FENCE

‣ Introduction	2.1 - 2.2
‣ Panels	2.3 - 2.7
‣ Brackets & Adornments	2.8
‣ Fasteners	2.9
‣ Posts	2.10
‣ Construction Specification & Warranty	2.11 - 2.13
‣ Gates	2.14 - 2.42

MONTAGE PLUS®

ORNAMENTAL STEEL FENCE

‣ Introduction	2.45 - 2.46
‣ Panels	2.47 - 2.51
‣ Brackets & Adornments	2.52
‣ Fasteners	2.53
‣ Posts	2.54 - 2.55
‣ Construction Specification & Warranty	2.56 - 2.59
‣ Gates	2.60 - 2.96

MONTAGE COMMERCIAL®

COMMERCIAL ORNAMENTAL STEEL FENCE

‣ Introduction	2.99 - 2.100
‣ Panels	2.101 - 2.103
‣ Brackets	2.104
‣ Fasteners & Adornments	2.105
‣ Posts	2.106 - 2.107
‣ Construction Specification & Warranty	2.108 - 2.111
‣ Gates	2.112 - 2.126

Effective: 10/28/2024

CONTENTS

MONTAGE INDUSTRIAL®

LIGHT INDUSTRIAL ORNAMENTAL STEEL FENCE

- Introduction 2.129 - 2.130
- Panels 2.131 - 2.134
- Brackets & Adornments 2.135
- Fasteners 2.136
- Posts 2.137 - 2.139
- Construction Specification & Warranty 2.140 - 2.143

MONTAGE II

INDUSTRIAL ORNAMENTAL STEEL FENCE

- Introduction 2.147 - 2.148
- Panels 2.149 - 2.152
- Brackets 2.153
- Posts 2.154 - 2.155
- Adornments & Post Caps 2.156 - 2.157
- Construction Specification & Warranty 2.158- 2.161
- Gates 2.162 - 2.207

AEGIS PLUS®

COMMERCIAL ORNAMENTAL STEEL FENCE

- Introduction 3.1 - 3.2
- Panels 3.3 - 3.6
- Fasteners & Adornments 3.7
- Brackets 3.8
- Posts & Components 3.9 - 3.11
- Construction Specification & Warranty 3.12 - 3.15
- Gates 3.16 - 3.33

Effective: 10/28/2024

AEGIS II®

INDUSTRIAL ORNAMENTAL STEEL FENCE

- Introduction 3.35 - 3.36
- Panels 3.37 - 3.40
- Fasteners & Adornments 3.41
- Brackets 3.42
- Posts & Components 3.43 - 3.47
- Construction Specification & Warranty 3.48 - 3.51
- Gates 3.52 - 3.67

ECHELON®

RESIDENTIAL ORNAMENTAL ALUMINUM FENCE

- Introduction 4.1 - 4.2
- Panels 4.3 - 4.4
- Posts 4.5
- Brackets 4.6
- Adornments 4.7
- Construction Specification & Warranty 4.8 - 4.11
- Gates 4.12 - 4.18

ECHELON PLUS

COMMERCIAL ORNAMENTAL ALUMINUM FENCE

- Introduction 4.19 - 4.20
- Panels 4.21 - 4.27
- Adornments 4.28
- Posts 4.30
- Brackets 4.31
- Construction Specification & Warranty 4.34 - 4.37
- Gates 4.38 - 4.52

Effective: 10/28/2024

CONTENTS

ECHELON II

INDUSTRIAL ORNAMENTAL ALUMINUM FENCE

- *Introduction* 4.55 - 4.56
- *Panels* 4.57 - 4.63
- *Adornments* 4.64
- *Brackets* 4.64
- *Posts* 4.67 - 4.69
- *Construction Specification & Warranty* 4.70 - 4.73
- *Gates* 4.74 - 4.85

IMPASSE II

HIGH SECURITY STEEL FENCE

- *Introduction* 5.1 - 5.2
- *Panels* 5.3 - 5.5
- *Brackets, Rails, Fasteners & Finishes* 5.6 - 5.7
- *Posts, Post Caps, I-Beam Posts & Accessories* 5.8 - 5.10
- *Construction Specification & Warranty* 5.11 - 5.14
- *Gates* 5.16 - 5.23

WIREWORKS PLUS

WELDED WIRE STEEL FENCE

- *Introduction* 6.1 - 6.2
- *Panels* 6.3 - 6.4
- *Brackets* 6.4
- *Posts* 6.6 - 6.7
- *Construction Specification & Warranty* 6.8 - 6.11
- *Gates* 6.12 - 6.15

Effective: 10/28/2024

WIREWOKS ANTI-CLIMB®**SECURITY WELDED WIRE MESH FENCE**

➤ Introduction	6.17 - 6.18
➤ Panels	6.19 - 6.20
➤ Brackets, I-Beam Posts, Fasteners & Accessories	6.20 - 6.21
➤ Posts & Post Caps	6.22 - 6.23
➤ Construction Specification & Warranty	6.24 - 6.27
➤ Gates	6.28 - 6.30

MATRIX®**PERIMETER ENCLOSURE GRID**

➤ Introduction	7.1 - 7.2
➤ Mesh	7.3 - 7.5
➤ Hardened Matrix & Ballastic Panel & Track Kits	7.6 - 7.7
➤ Posts & Tech Posts	7.8 - 7.9
➤ Barb Arms, Infill Sheets Components, Kits & Accessories	7.10 - 7.12
➤ Fasteners, Accessories, Touch-Up Paint & Post Selection Table	7.13 - 7.14
➤ Construction Specification & Warranty	7.15 - 7.18

MATRIX ALPHA®**GALVANIZED HIGH SECURITY PERIMETER ENCLOSURE GRID**

➤ Introduction	7.21 - 7.22
➤ Mesh	7.23 - 7.24
➤ T-Track/Infill Covers, Rails, Rail Splice, Brackets, Hinge & Fasteners	7.25 - 7.28
➤ Posts & Access Cover Plate	7.29 - 7.30
➤ Post Caps, Accessories & Animal Guard	7.31 - 7.32
➤ Construction Specification & Warranty	7.33 - 7.36

Effective: 10/28/2024

CONTENTS

ORNAMENTAL GATE HARDWARE*

➤ Introduction 8.1

➤ Single & Double Swing Gate Kits..... 8.2 - 8.9

➤ Hinges..... 8.10 - 8.12

➤ Latches, Drop Rods, Drop Bolts..... 8.13 - 8.16

➤ Accessories 8.17

➤ SureClose® Gate Hardware..... 8.18 - 8.19

WOOD GATE HARDWARE*

➤ Introduction 8.21

➤ Maxima® Traditional Latches & Hinges 8.22 - 8.25

➤ Continental Style Latches & Hinges 8.26

➤ Universal Style Latches & Hinges..... 8.27

➤ Colonial Style Latches & Hinges..... 8.28

➤ Components & Accessories 8.29 - 8.31

TRANSPORT® PRODUCTS

CANTILEVER GATE SYSTEMS

➤ TransPort II – Introduction..... 9.1

➤ TransPort II – Gates..... 9.2 - 9.3

➤ TransPort II – Posts..... 9.4

➤ TransPort II – Gate Hardware 9.5

➤ TransPort II – Construction Specification 9.6 - 9.7

➤ TransPort Estate – Introduction..... 9.9

➤ TransPort Estate – Gates..... 9.10

➤ TransPort Estate – Posts..... 9.11

➤ TransPort Estate – Construction Specification 9.12 - 9.13

➤ TransPort IS – Introduction..... 9.15

➤ TransPort IS – Gates..... 9.16 - 9.17

➤ TransPort IS – Posts..... 9.18

➤ TransPort IS – Gate Hardware 9.19

Effective: 10/28/2024

‣ <i>TransPort IS – Construction Specification</i>	9.20 - 9.21
‣ <i>TransPort Link – Introduction</i>	9.23
‣ <i>TransPort Link – Gates</i>	9.24 - 9.26
‣ <i>TransPort Link – Gate Hardware</i>	9.27
‣ <i>TransPort Link – Construction Specification</i>	9.28 - 9.29
‣ <i>AdapTrack – Gate Kits</i>	9.31

PASSPORT® PRODUCTS

ROLL GATE SYSTEMS

‣ <i>PassPort – Introduction</i>	10.1
‣ <i>PassPort – Gates</i>	10.2 - 10.7
‣ <i>PassPort – Gate Hardware</i>	10.8
‣ <i>PassPort – Posts</i>	10.8 - 10.9
‣ <i>PassPort – Construction Specification</i>	10.10 - 10.11
‣ <i>PassPort II – Introduction</i>	10.15
‣ <i>PassPort II – Gates</i>	10.16- 10.21
‣ <i>PassPort II – Gate Hardware</i>	10.22
‣ <i>PassPort II – Posts</i>	10.22 - 10.23
‣ <i>PassPort II – Construction Specification</i>	10.24 - 10.25
‣ <i>PassPort IS – Introduction</i>	10.29
‣ <i>PassPort IS – Gates</i>	10.30 - 9.33
‣ <i>PassPort IS – Gate Hardware</i>	10.34
‣ <i>PassPort IS – Posts</i>	10.34 - 10.35
‣ <i>PassPort IS – Construction Specification</i>	10.36 - 10.37

ESTATE® GATES

ORNAMENTAL ALUMINUM ENTRY GATES

‣ <i>Introduction</i>	11.1
‣ <i>Gates</i>	11.2 - 11.9
‣ <i>Posts</i>	11.10 - 11.11
‣ <i>Construction Specification</i>	11.14 - 11.15

Effective: 10/28/2024

CONTENTS

EXODUS® EGRESS GATES

ORNAMENTAL STEEL EXIT GATES

➤ Introduction	12.1
➤ Gates.....	12.2 - 12.4
➤ Hardware Options.....	12.6 - 12.7
➤ Construction Specification & Warranty.....	12.8 - 12.11

RELATED PRODUCTS

➤ PermaCoat – Introduction	13.1
➤ PermaCoat – 17ga & 16ga Rails & Bracing.....	13.2
➤ PermaCoat – 16ga Rounds	13.2
➤ PermaCoat – PC-20 Pipe.....	13.3
➤ PermaCoat – PC-40 Pipe.....	13.4 - 13.5
➤ PermaCoat – Construction Specification & Warranty	13.7
➤ GalvOnAll – Introduction	13.9
➤ GalvOnAll – 18ga Rounds	13.10
➤ GalvOnAll – 17ga Rounds	13.11
➤ GalvOnAll – 16 ga Rounds	13.12
➤ GalvOnAll – GBR-20 Rounds	13.13
➤ GalvOnAll – GBR-40 Rounds	13.14
➤ GalvOnAll – 18ga / 16ga / 14ga / 12ga / 11ga Squares	13.15
➤ GalvOnAll – Construction Specification.....	13.16 - 13.17
➤ Quik-Rok – Introduction	13.19
➤ Quik-Rok – Neat-Mix Usage Guidelines.....	13.20
➤ Quik-Rok – Additive Usage Guidelines	13.21

Effective: 10/28/2024

This catalog covers most products manufactured and sold by Ameristar Perimeter Security USA, Inc. in Tulsa, Oklahoma. The following general policy statements and terms apply to all products offered within this catalog. Specific policies related to individual product lines may vary on items available for purchase through an Ameristar Sales and Service Center.

***For additional details, contact an Ameristar Sales Representative
by calling 888-333-3422***

1. PAYMENT TERMS

- A. New customers will be required to prepay for their purchases until a line of credit has been established. Payment can be made by check at SSC locations only or credit card at all locations. (*Visa, MasterCard, & American Express*).
- B. Customers interested in establishing a line of credit must first complete an Ameristar Credit Application and furnish financial references.
- C. An available credit limit will be established based on the information obtained on the credit application and financial references.
- D. Payment Terms will be (net 30 days) for all credit accounts.
- E. Past due invoices will be assessed a late payment charge of 1½% per month, until payment is received in full.

2. PRICING:

- A. Contact an Ameristar Sales Representative to obtain pricing information.
- B. Prices include freight & handling charges within the continental United States, provided the minimum weight, quantity, and/or dollar value requirements of a single shipment are fulfilled. Shipments outside of the continental United States are subject to additional freight surcharges. (*Note: Please refer to section 8 for specific requirements*).
- C. Ameristar is not responsible for any additional charges incurred on international shipments for customs clearing or delivery fees. It is the responsibility of the customer to make all necessary arrangements for customs clearing or freight forwarding outside the continental United States.
- D. Ameristar reserves the right to change prices without prior notice should market conditions unforeseeable change.

3. QUOTATIONS:

- A. Quotation requests must be submitted to Ameristar in writing and a written quotation must be obtained from Ameristar, in order to be honored. Requests should include a detailed breakdown of material specifications, quantities, item numbers and/or descriptions.
- B. Ameristar will assist in the process of obtaining a material list from a set of plans or drawings, but assumes no responsibility for the accuracy, due to variation in physical site conditions.

Effective: 10/28/2024

SALES POLICY**4. ORDER PLACEMENT:**

- A. For assistance in placing your Purchase Order, please contact an Ameristar Sales Representative by calling toll-free, at number 888-333-3422. *(Note: Verbal orders can not be accepted for processing).*
- B. Purchase Orders can be submitted via toll-free fax to number 877-926-3747.
- C. Purchase Orders can be submitted via email. Please contact an Ameristar Sales Representative by calling toll-free, at number 888-333-3422 to obtain the appropriate regional email address.

5. ORDER PROCESSING:

- A. Orders consisting of “*Stock*” items will be processed to ship via ground transportation no later than the following business day from receipt. Ameristar will return a Sales Order Acknowledgement via fax or email to confirm receipt of your order. The acknowledgement will provide all pertinent order information. *(Note: Sales Order Acknowledgements do not require signed approval before processing).*
- B. Orders consisting of “*Non-Stock*” items will be processed to ship via ground transportation in approximately 10 to 15 business days *(dependent on the specific product requirements)* from receipt of a signed Sales Order Confirmation. Please contact an Ameristar representative for specific product lead-times. Ameristar will return a Sales Order Confirmation via fax or email providing all pertinent order information, as well as enabling the customer to confirm the accuracy of the order details. *(Note: Sales Order Confirmations may require signed approval, as non-stocking items are considered non-returnable).*
- C. Orders consisting of “*Special*” engineered items may require submittal drawings to be signed for approval before the Sales Order Confirmation can be generated. Ameristar is not responsible for any additional cost associated with providing “*Stamped Engineer*” approved drawings. If required, these charges will be included on the customers invoice. *(Note: Submittal Drawings and/or Sales Order Confirmations may require signed approval, as Special engineered items are considered non-returnable).*
- D. Truckload Shipments – When intending to build a half load (22,500 lbs.) or full load (45,000 lbs.) with one or more orders, it is imperative that Ameristar be notified immediately of that intent so that a flatbed shipment can be scheduled. No flatbed scheduling will take place without the customer’s prior commitment to the required weights. The completed order(s) filling the half or full load commitment must be received by 12:00 Noon CST three days prior to the scheduled ship date.
- E. Welded Swing Gates – To order a welded swing gate, the outside-to-outside width of the finished gate leaf must be specified. Standard leaf widths are shown in each swing gate section of the catalog. Custom leaf widths can be made to order with applicable up-charges and may require extended lead-times. Orders must show the number of leaves needed; one for each single swing application, and two for each double swing application. *(Note: Custom leaf widths may require signed approval, as they are considered non-returnable).*

Effective: 10/28/2024

6. ORNAMENTAL PANEL ORDERING POLICY:

A. Montage ATF, Montage Plus ATF, and Montage Commercial ATF Panels:

- I. Orders placed for panels that are currently classified as a “Stock” panel may be purchased in less than full pallet quantities, but would incur a \$75.00 per item packaging/handling service charge. (Note: Panels available for purchase through an Ameristar SSC or picked up from any Ameristar location will not be assessed additional packaging/handling charges.)
- II. Orders placed for panels that are currently classified as a “Non-Stock” panel must be purchased in full pallet quantities to qualify for standard pricing. Less than full pallet quantities may be purchased, but would incur a 25% upcharge per panel and lead times may vary. (*see pallet quantities below*):
 - **Montage ATF Panels = 40 per pallet**
 - **Montage Plus ATF Panels = 30 per pallet**
 - **Montage Commercial ATF Panels = 25 per pallet**

7. GALVONALL ORDERING POLICY:

- A. All Galvanized prices are net. Truckload discounts do not apply.
- B. Minimum Order is 10,000 Lbs.
- C. Galvanized Pipe can be mixed with Permacoat. Full truckload discounts will apply to the Permacoat portion of the order, if full load weight requirements are met.
- D. Galvanized Pipe can be mixed with Ornamental Products. Ornamental products must exceed 22,500 Lbs. to receive half truckload discount.
- E. Items can be ordered from our stock or per our rolling schedule. If an item is ordered that is a non-stock item, material will be rolled per your order. Please contact your Ameristar Representative for rolling schedule details.
- F. Material must be ordered in full bundle quantities.
- G. If ordering from our rolling schedule, all orders must be received 7 days prior to rolling.
- H. If ordering material from rolling schedule, material must ship within 5 days after rolling is complete.
- I. Purchase orders are subject to availability of steel and mill manufacturing capacity.

Effective: 10/28/2024

SALES POLICY**8. FREIGHT & HANDLING CHARGES:**

- A.** All orders are shipped FOB factory/warehouse, freight prepaid, except as expressly provided here within the sales policy. Ameristar's responsibility for the material ceases when the carrier accepts the product shipment.
- B.** Freight & Handling Charges will be applied to all individual shipments that do not meet one of the following "Freight Paid" requirements. Ameristar SSC Customer Pick-Up's are excluded from these specific requirements. *(Note: Orders cannot be combined to meet minimum requirements from Tulsa. Stock orders from an Ameristar SSC can be combined to meet minimum requirements.)*
 - I.** The total product value for a single shipment (within the continental US) must equal \$2,000 or greater.
 - II.** The total product value for a single shipment (to Canada) must equal \$4,000 or greater. *(Note: The customer assumes all responsibility for arranging customs clearing, as well as paying any additional delivery fees.)*
 - III.** Permacoat Color Chain Link Framework must ship via Flatbed Truck, therefore a minimum of 10,000 pounds must be ordered when shipping independently. *(Note: Less than 10,000 pounds can be ordered when adding to an existing Truckload or if the items are available for purchase through an Ameristar SSC.)*
 - IV.** A minimum order of six (6) pallets (36 pails per pallet) of Quik-Rok must be ordered to qualify for freight paid. Less than six pallets can be ordered with applicable freight charges being applied. You can purchase Quik-Rok in individual bucket quantities when picking up from an Ameristar SSC.
- C.** An "Excessive Length" surcharge of \$100.00 will be added to (LTL) Less Than Truckload shipments containing items between 12' - 19.99' in length and \$200 containing items between 20' - 27.00' in length or up to the maximum length of the LTL trailer.
- D.** A "Residential Delivery" surcharge of \$5.00 will be added to orders shipping via UPS to a residentially zoned destination. (LTL) "Residential Delivery" surcharges will vary dependent on the weight of the order.
- E.** A "Special Transportation Permit" surcharge of \$500.00 will be added to all shipments containing any item that is equal to or exceeds 101" in both height and length or exceeds 360" in length.
- F.** A "Hazardous Material" surcharge of \$20.00 will be added to orders containing "Aerosol" spray paint when shipping via UPS Ground. *(Note: Aerosol Spray Paint can not ship via "Air" transportation.)*

Effective: 10/28/2024

9. DAMAGED SHIPMENTS:

- A. All material must be carefully inspected upon receipt. In the event damage occurred in transit or a shortage is identified during inspection, the extent of the damage or shortage must be notated on the carrier's delivery receipt and contact an Ameristar Sales Representative Toll Free at 888-333-3422 to obtain further instructions. Ameristar's responsibility for the material ceases when the carrier accepts the product for shipment. Ameristar reserves the right to charge for the replacement of lost or damaged items if notations are not clearly identified on the carrier's delivery receipt.

10. RETURN MATERIAL:

- A. Returned material will not be accepted without prior notification and authorization from an Ameristar representative. If authorization for return is granted a 20% restocking fee will be assessed. The customer assumes responsibility for scheduling the return, as well as paying all associated freight charges. No credit will be given on material returned in damaged condition. Ameristar reserves the right to refuse receipt of material over 6 months past the original ship date or material that is not in its original packaging. Under no circumstance will Ameristar accept return of non-stock or special engineered items.

11. CUSTOM COLOR UPCHARGE:**A. Steel Products (Excluding Montage):**

- I. **Residential Grade:** \$2,750 upcharge or 100 panel minimum + 5% upcharge
- II. **Commercial Grade:** \$2,750 upcharge or 60 panel minimum + 5% upcharge
- III. **Industrial Grade:** \$2,750 upcharge or 60 panel minimum + 5% upcharge

B. Aluminum Products:

- I. **Residential Grade:** \$2,750 setup + 20% upcharge
- II. **Commercial Grade:** \$2,750 setup + 20% upcharge
- III. **Industrial Grade:** \$2,750 setup + 20% upcharge

C. Montage Products (Entire Product Family):

- I. 150 panel minimum + 20% upcharge

Effective: 10/28/2024



SHIPMENT & DELIVERY NOTICE

*LOST OR DAMAGED GOODS ARE THE
FREIGHT CARRIER'S RESPONSIBILITY.*

THE FREIGHT CARRIER HAS VERIFIED PACKAGING IN ACCORDANCE WITH AMERICAN TRUCKING ASSOCIATION REQUIREMENTS AND HAS ACCEPTED THE SHIPMENT IN GOOD CONDITION FROM AMERISTAR.

IMMEDIATELY UPON DELIVERY, CHECK YOUR SHIPMENT CAREFULLY.

- ▶ Check to see that it is complete and in good condition. When packages are checked short or damaged, have the carrier's agent make notation of this fact on the freight bill or express receipt and obtain their signature.

AFTER DELIVERY OF SHIPMENT, discovery of CONCEALED LOSS OR DAMAGE must be reported to the delivering carrier upon discovery, and in any event WITHIN 10 DAYS after receipt.

- ▶ Hold goods, containers and packing materials in exact condition as found for inspection by the carrier. An inspector for the carrier should call within 48 hours. If nothing is heard in that time, notify them by registered mail and request a receipt. The carrier will issue an inspection report and give you a copy which must be used to support your claim.

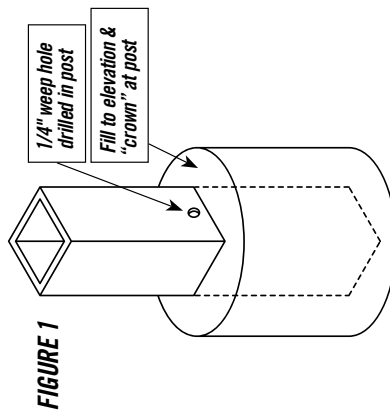
ONCE YOU HAVE ACKNOWLEDGED RECEIPT OF THE SHIPMENT, YOU HAVE ASSUMED ALL RESPONSIBILITY FOR THE COMPLETE BILL OF LADING AND THE FULL COST OF ALL ITEMS, REGARDLESS OF STATUS OR CONDITION.

If you would like assistance from Ameristar in resolving shipping problems or in filing claims, please contact your Ameristar Sales Representative by calling Toll Free 888-333-3422.

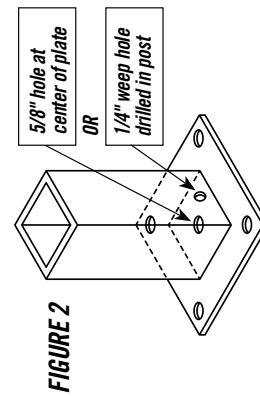
AMERISTAR wants to assist you in every manner possible in collecting claims against carriers for loss or damage, however our willingness to do so does not make us responsible for the outcome of claims, or the replacement of materials.

Effective: 10/28/2024

WARNING



In locations subject to freezing, where posts are grouted into core-drilled holes, **Figure 1**, or plated for surface mounting by anchor bolts, a 1/4" diameter "weep" hole should be drilled approximately 1/8" to 1/4" above elevation. This allows for drainage of built-up moisture from condensation, ground water seepage, leakage through post tops or attachment holes, etc. **The drilled hole must follow the same 3-step coating process used for exposed surfaces to retain its product warranty.** In the case of core-drilled holes, grout must fill inside the post cavity to ground elevation and the area outside the post should be "crowned" slightly to ensure water runs away from the post rather than settling at the base.



In the case of plated posts, **Figure 2**, a larger hole in the center of the base plate will suffice in lieu of the "weep" hole. **Ameristar shall, in no case, be responsible for failures in the post or in surrounding grout or masonry when an appropriate drainage space ("weep" hole) was not provided for during installation.**

Part #RED-ALERT | Revised 05/2012

AMERISTAR
ASSA ABLOY

www.ameristarfence.com | 888-333-3422

RED ALERT

When cutting Ameristar® steel products IMMEDIATELY SEAL THE EXPOSED SURFACES outlined in the following procedure:

- 1** REMOVE ALL METAL SHAVINGS from the cut edge or drilled hole
- 2** Apply tape to coated surface adjacent to exposed steel to avoid overspray
(Note: Ameristar strongly recommends the use of paint pens to avoid overspray from touch-up paint)
- 3** Apply Ameristar® Zinc-rich Primer to THOROUGHLY COVER CUT EDGE & DRILLED HOLE; allow to dry
- 4** APPLY 2 (TWO) COATS of Ameristar® Custom Finish Touch-Up Paint (*matching fence color*); allow to dry

AMERISTAR®

ASSA ABLOY

NOTE: FAILURE TO SEAL EXPOSED SURFACES PER STEPS 1 THROUGH 4 ABOVE WILL NEGATE WARRANTY.

Effective: 10/28/2024

DESCRIPTION	ITEM NUMBER
2020 PRODUCT CATALOG	9720
WOOD GATE HARDWARE CATALOG	9742
ARCHITECTURAL FENCE GUIDE	9727
AIA TRI-FOLD BROCHURE	6001
EDUCATION BROCHURE	1815
MONTAGE™ RESIDENTIAL BROCHURE	9719
MONTAGE PLUS™ BROCHURE	9820
MONTAGE COMMERCIAL™ BROCHURE	9821
MONTAGE II™ BROCHURE	1820
MONTAGE VS. IMPOSTER BROCHURE	9863
AEGIS PLUS™ / AEGIS II™ BROCHURE	9721
ECHELON PLUS™ BROCHURE	9729
ECHELON II BROCHURE	9725
IMPASSE II BROCHURE	9718
MATRIX BROCHURE	6006
GATE BROCHURE	6004
PULSE DEFENCE BROCHURE	6008

Effective: 10/28/2024

LITERATURE

DESCRIPTION	ITEM NUMBER
AMERISTAR VS. IMPORT FLYER	9856
AEGIS II XTREME FLYER	9972
STALWART II PLAYGROUND FLYER	9823
STALWART OPTIMA FLYER	6002
WIREWOKS PLUS™ FLYER	9781
BOLLARDS & BARRIERS FLYER	9844R
RETRACTABLE MANUAL BOLLARDS FLYER	9848
BULWARK BOLLARDS FLYER	9861
SURFACE GUARD VEHICLE BARRIER FLYER	9859

Effective: 10/28/2024

DESCRIPTION	ITEM NUMBER
COLOR CHIPS (MONTAGE / AEGIS / ECHELON / IMPASSE II)	COLOR CHIPS
4-STAGE COATING TUBE SAMPLES	9957
PERMACOAT TUBING SAMPLE	9952
GALVONALL / WATER BASE TUBE SAMPLE	GWB100
WOOD GATE HARDWARE DISPLAY BOARD	7302
AMERISTAR BANNER	9730
MONTAGE BANNER	9763
AEGIS ASSEMBLY JIG	JIG-10
AEGIS PLUS / CLASSIC / BLACK SAMPLE	1CB100A
AEGIS II / CLASSIC / BLACK SAMPLE	2CB100A
AEGIS II / MAJESTIC / BLACK SAMPLE	2MB100A
AEGIS II XTREME / BLACK SAMPLE	XMB100A
AEGIS II XTREME/BLACK SAMPLE (SMALL)	24-690-00008-1
MONTAGE / CLASSIC / 3-RAIL / BLACK SAMPLE	RCB300H
MONTAGE / CRESCENT / BLACK SAMPLE	RLB300H
MONTAGE / MAJESTIC / 3-RAIL / BLACK SAMPLE	RMB300H
MONTAGE / MAJESTIC / 3-RAIL / 3" AIR GAP / FLUSH BOTTOM / BLACK SAMPLE	RMB300F-3H
MONTAGE PLUS / CLASSIC / 3-RAIL / BLACK SAMPLE	1RCB300H
MONTAGE PLUS / MAJESTIC / 3-RAIL / BLACK SAMPLE	1RMB300H
MONTAGE PLUS / MAJESTIC / 3-RAIL / 3" AIR GAP / BLACK SAMPLE	1RMB300F-3H
MONTAGE COMMERCIAL / INVINCIBLE / 3-RAIL / BLACK SAMPLE	1RIB300H
MONTAGE II / CLASSIC / 2-RAIL / BLACK SAMPLE	2RCB300H
MONTAGE II / MAJESTIC / 2-RAIL / BLACK SAMPLE	2RMB300H
ECHELON / CLASSIC / BLACK SAMPLE	A0CB100A
ECHELON / MAJESTIC / BLACK SAMPLE	A0MB100A
ECHELON PLUS / MAJESTIC / BLACK SAMPLE	1AMB100R1A
ECHELON II / CLASSIC / BLACK SAMPLE	2ACB100A
IMPASSE II / TRIDENT & STRONGHOLD / 2-RAIL / BLACK SAMPLE	3IB100AN
IMPASSE II / CABLE SAMPLE	ICS17
STALWART OPTIMA	FRM30-HCS
WIREWOKS PLUS / BLACK SAMPLE	5WPB100HCR
WIREWOKS PLUS / BLACK SAMPLE (SMALL)	5WPB16HC
WIREWOKS ANTI-CLIMB / BLACK SAMPLE	5WAB21HC
MATRIX / BLACK SAMPLE	MPB500N
MATRIX ALPHA / BLACK SAMPLE	MAU-HC

Effective: 10/28/2024

SAMPLES

DESCRIPTION	ITEM NUMBER
WELDED WIRE / 2" X 2" X 8GA / ANTI-CLIMB / BLACK SAMPLE	WWAB12X2X2X8GA
WELDED WIRE / 3" X 1" X8GA / ANTI-CLIMB / BLACK SAMPLE	WWAB12X3X1X8GA
WELDED WIRE / 3" X .5" X 10.5GA / ANTI-CLIMB / BLACK SAMPLE	WWAB12X3X.5X10.5GA

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INSTALLATION VIDEOS

Effective: 10/28/2024